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Research paper

Production of medium-chain carboxylic acids by anaerobic fermentation of glycerol using a bioaugmented open culture



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ABSTRACT

Biological production of carboxylic acids during glycerol fermentation *via* the chain elongation process was investigated. Glycerol is a by-product of the biodiesel production process and a convenient feedstock alternative for the carboxylate platform. In batch experiments, glycerol was used as substrate, whereas sludge (granular and flocculent) and ruminal liquid served as inocula. To improve the production of carboxylates, bioaugmentation with *Clostridium acetobutylicum* ATCC 824 was performed. Maximal production of *n*-caproic and *n*-caprylic acids was achieved with the use of the granular sludge. Bioaugmentation with *C. acetobutylicum* enhanced production of *n*-caproic acid in the presence of 100 mM ethanol. However, increasing ethanol concentration to 200 mM had no further enhancing effect on *n*-caproic production with or without bioaugmentation. The enhancement of *n*-caproic acid production was probably due to the increased production of *n*-butyric acid by *C. acetobutylicum*, because *n*-butyric acid is an important intermediate in the chain elongation process when ethanol is used as an electron donor.

1. Introduction

Glycerol is a by-product of the biodiesel production process and is derived from the transesterification reaction of oils from oilseeds and animal fats [1]. Despite residual glycerol is already used by the chemical industry, the increased demand for biodiesel may lead to an overproduction of this by-product. Biodiesel industry generates about 1 kg of glycerol per 10 kg of produced biodiesel [2]. According to the Organization for Economic Co-operation and Development (OECD) and the Food and Agriculture Organization (FAO) of the United Nations [3], approximately 3.2×10^6 tons of glycerol have been generated from biodiesel production in 2015 worldwide [3]. Furthermore, an increase to about 3.8×10^6 tons is predicted for 2024, so alternative uses of this by-product must be developed.

Pure glycerol can be used by the food, pharmaceutical, chemical, and cosmetics industries [4]. Non-purified (residual) glycerol seems to be a promising feedstock to biological processes, because it contains a high organic matter fraction (chemical oxygen demand [COD] of

$\sim 1260 \text{ g L}^{-1}$) [5], and is highly available on the market at low cost. Alternative uses of residual glycerol have been investigated for producing renewable energy *via* synthesis of hydrogen [1], methane [6], ethanol [7], butanol [8], as well as a variety of chemicals, such as 1,2-propanediol [2], 1,3-propanediol (1,3-PD) [9], 2,3-butanediol [10], and organic acids [11]. However, to the best of our knowledge, this is the first report regarding the production of medium-chain carboxylic acids (MCCAs), which are organic acids with 6–12 carbons, using residual glycerol as substrate.

MCCAs are used in the production of fragrances, pharmaceuticals, feed additives, antimicrobials, lubricants, rubbers, and dyes [12]. Among MCCAs, *n*-caproic acid, with a chain of 6 carbons, is a bio-based precursor of biofuel [13], and can be used as flavorants [14], and supplements in swine and poultry feed for control of enteric diseases [15]. Traditionally, *n*-caproic acid is produced *via* a petrochemical platform or extracted from oil seeds. However, the biological synthesis can be a more environmentally friendly alternative [14]. Recently, production of *n*-caproic and *n*-caprylic acids by an open culture from

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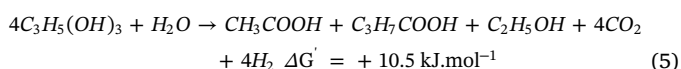
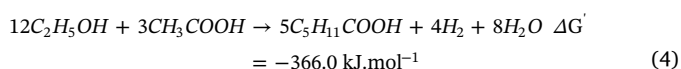
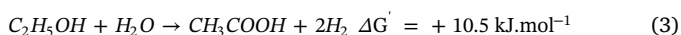
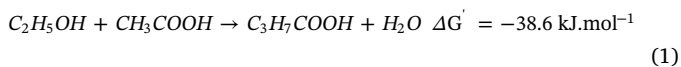
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the granular sludge withdrawn from an upflow anaerobic sludge blanket (UASB) reactor was reported [16]. Agler and collaborators [17] achieved a high rate of *n*-caproic acid production that exceeded $2 \text{ g L}^{-1} \text{ d}^{-1}$ using open microbial cultures. According to Spirito and co-authors [18], the use of mixed culture was chosen due its several advantages, i.e. non-sterile environment; easily adaptable microorganism consortia to various substrates; ability to operate in a (semi)-continuous mode.

The biological production of *n*-caproic acid can occur by the carboxylic chain elongation process, in which short-chain carboxylic acids are converted to MCCAs with six or eight carbon atoms [19] via the reverse β -oxidation metabolic pathway [20]. Equations (1) and (2) show the conversion of acetic acid and ethanol to *n*-butyric acid and then, to *n*-caproic acid [19]. Although it is thermodynamically possible, this reaction is not energetically self-sufficient because not enough adenosine triphosphate (ATP) is formed. Coupled with the biochemical pathway described in Equation (3), one mol of ATP has to be obtained from the oxidation of ethanol [18]. The latter reaction generates sufficient energy for producing *n*-butyric and *n*-caproic acids (Equations (1) and (2)). The whole process produces free Gibbs energy (ΔG°) of -366.0 kJ , and 5 mol of *n*-caproic acid (Equation (4)), resulting in 73.2 kJ mol^{-1} of produced *n*-caproic acid.

If other substrates, such as glycerol, are the only carbon source and energy, it would be necessary to include preliminary fermentation for producing the chain elongation precursors (acetic acid and/or *n*-butyric acid and ethanol), which is shown in Equation (5) [21]. Several studies have reported high yields of acetic and *n*-butyric acids, and ethanol from crude glycerol [22,23]. Coupled with the biochemical pathway described in Equation (5), six mols ATP and four mols of NADPH_2 are generated, which can be used for providing energy for the reactions of Equations (1) and (2) without oxidation of ethanol. In this case, more ethanol, which serves as the electron donor for the chain elongation process, is available.



Very few currently isolated microorganisms can synthesize *n*-caproic acid, and among them are *Eubacterium pyruvativorans* [24], *Megasphaera elsdeni* [25], *Clostridium* sp. *BS-1* [26], and *Clostridium kluveri* [27]. Despite production of *n*-caproic acid by other microorganism, the most well-known producer is *C. kluveri* [14,28]. When complex substrates are used as carbon and energy sources, other species in the open culture are needed to produce the precursors (acetic and *n*-butyric acids) for chain elongation. Therefore, one way to improve the carboxylic chain elongation process could be by the addition of a culture of a specific microorganism in a process referred to as bioaugmentation. This procedure has been used for increasing methane and hydrogen production with archaeal, facultative, and acidogenic microorganisms [29,30].

This work aimed to improve medium-chain carboxylic acids production (with emphasis in *n*-caproic acid) in batch mode process by biological route deviation using a bioaugmented mixed culture and residual glycerol as feedstock. The process was evaluated by using different sources of inoculum, bioaugmentation with *Clostridium acetobutylicum* ATCC 824, and utilizing different concentrations of ethanol

used as the electron donor. Finally, the microbial community present in the inocula was assessed using denaturing gradient gel electrophoresis (DGGE) of the PCR products.

2. Material and methods

2.1. Glycerol source

Residual glycerol as substrate was kindly provided by Petrobras from the Quixadá Biodiesel Production Plant, State of Ceará, Quixadá, Brazil. There, glycerol was generated from transesterification of soybean oil (56%) and beef tallow (44%). The resulting product had the following chemical composition: glycerol 78.4%, methanol 3.0%, non-glycerol organic matter 1.2%, ashes 4.8%, and moisture 12.6%. The concentration of sodium chloride was 4.8%, which is an indication that ashes was due to NaCl. The chemical oxygen demand (COD) concentration was 1374 g L^{-1} .

2.2. Inocula and microorganism for bioaugmentation

Three different sources of inoculum were used: 1) flocculent sludge (FS) withdrawn from a UASB reactor treating municipal wastewater containing total volatile solids (TVS) of 55 g L^{-1} ; 2) granular sludge (GS) withdrawn from a UASB reactor treating brewery effluent containing TVS of 26 g L^{-1} ; and 3) goat ruminal liquid obtained by stomach tubing (RL) containing TVS of 34 g L^{-1} .

C. acetobutylicum ATCC 824 was purchased from the American Type Culture Collection (ATCC). Stock cultures were maintained as suspensions in 30% glycerol and stored at -80°C . The stock culture was transferred to the activating Reinforced Clostridial Medium with the following composition (g.L^{-1}): glucose (5), beef extract (10), peptone (10), sodium chloride (5), yeast extract (3), sodium acetate (3), soluble starch (1), L-cysteine hydrochloride (0.5), and agar (0.5). Activation was carried out for 72 h at pH 7.0, and temperature of 37°C . After activation, 10% (v/v) of this culture was transferred to the inoculum Clostridium Growth Medium (CGM), containing residual glycerol (5 g L^{-1}) as the main sources of carbon and energy, and the following constituents (g.L^{-1}): $(\text{NH}_4)_2\text{SO}_4$ (2.0), K_2HPO_4 (2.4), KH_2PO_4 (1.8), Na_2HPO_4 (0.6), MgSO_4 (0.1), and 1 mL L^{-1} of trace elements solution diluted in 5 M HCl (g.L^{-1}): $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ (10), $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$ (2.0), $\text{ZnSO}_4 \cdot 5\text{H}_2\text{O}$ (2.0), $\text{MnSO}_4 \cdot 4\text{H}_2\text{O}$ (0.5), $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ (1.0), $(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$ (0.1), and $\text{Na}_2\text{B}_4\text{O}_7 \cdot 10\text{H}_2\text{O}$ (0.02). Cells were grown in anaerobic conditions created by saturation of the medium and headspace by N_2 gas for 1 min, harvested during the exponential growth phase (based on the optical density at 600 nm), and used to inoculate the bioreactors.

2.3. Experimental set-up

Serum 250-mL flasks with the working volume of 100 mL equipped with rubber stoppers and aluminum caps were used as bioreactors. All flasks were filled with CGM as the cultivation medium at an initial pH of 6.5, and 10 g of the mixed culture. Cellular suspension of 1 g L^{-1} of *C. acetobutylicum* ATCC 824 (10% v/v) was used for the bioaugmentation assays. Ethanol (100 or 200 mM) was added as the electron donor to allow *n*-butyric and *n*-caproic acid synthesis [16]. To inhibit methanogenic activity, a chemical treatment with a 0.05% chloroform solution was used [31]. Anaerobic environment in the serum flasks was created by saturating the headspace with N_2 gas. All experiments were performed in triplicate.

Biogas volume was measured in the flasks by liquid replacement [32] at days 2, 7, and 14 (end of the experiment). This was performed by a gas collection system with an inverted Mariotte bottle filled with saline solution (NaCl of 25 g L^{-1}), which was acidified to pH 2.0 using H_2SO_4 . The displaced liquid volume corresponded to the volume of produced biogas. Biogas was extracted from the headspace for

Table 1

Metabolites concentrations after 14 days of anaerobic fermentation of glycerol using flocculent sludge (FS), granular sludge (GS) and ruminal liquid (RL) as mixed culture and 100 mM of ethanol as electron donor.

Mixed culture	Conditions	Metabolites concentrations (g L ⁻¹)							Ethanol conversion (%)	Glycerol conversion (%)
		C2	C3	C4	C6	C8	1,3-PD			
FS	Control	0.21 ^a	0.11 ^{ac}	ND	0.12 ^c	0.42 ^a	ND	–	99.0	
	+G	0.20 ^a	0.50 ^b	0.72 ^a	ND	ND	1.07 ^a	–	99.0	
	+G + Et ₁₀₀	ND	0.40 ^b	0.31 ^b	1.14 ^a	0.4 ^d	0.62 ^b	85.2	99.0	
GS	Control	ND	ND	ND	ND	ND	ND	–	100.0	
	+G	0.30 ^a	0.52 ^b	0.61 ^a	ND	ND	0.92 ^a	–	100.0	
	+G + Et ₁₀₀	ND	0.11 ^a	0.73 ^a	1.61 ^b	0.22 ^b	0.63 ^b	77.0	100.0	
RL	Control	ND	0.21 ^c	ND	0.40 ^c	ND	ND	–	100.0	
	+G	0.21 ^a	0.33 ^{cb}	0.31 ^b	0.60 ^d	ND	ND	–	100.0	
	+G + Et ₁₀₀	0.21 ^a	0.11 ^{ac}	0.32 ^b	1.22 ^a	ND	1.09 ^a	100.0	100.0	

Notes: +G: addition of glycerol (5 g L⁻¹); +Et₁₀₀: addition of ethanol (100 mM); C2, C3, C4, C6 and C8: acetic, propionic, *n*-butyric, *n*-caproic, and *n*-caprylic acids, respectively; 1,3-propanediol (1,3-PD); ND: not detected. Minimum detectable level (0.05 g L⁻¹) provide by the accuracy of the calibration curve. Different letters represent significant statistically difference ($p \leq 0.05$).

determination of CH₄, H₂, and CO₂ by gas chromatography (C2V-200 micro GC, Thermo Fisher Scientific, Enschede, The Netherlands). The gas chromatograph was equipped with a thermal conductivity detector and a stainless steel capillary column (10 m × 0.5 mm). The temperatures of the injector, oven, and detector were 120, 60, and 120 °C, respectively. TVS concentrations were measured according to standard methods [33]. At the beginning and at the end of the experiments (after 14 days), aliquots were taken for pH measurement, and carboxylic acids and alcohol determination by HPLC (Prominence HPLC System 20A, Shimadzu Co., Kyoto, Japan) by using an Aminex HPX-87H column (300 mm × 7.8 mm; Bio-Rad Laboratories, CA, USA), refractive index detector (RID-10A, Shimadzu, Kyoto, Japan) at oven temperature of 65 °C; eluent, 5 mM H₂SO₄ in MiliQ water; flow rate, 0.6 mL min⁻¹.

Statistical significance of differences between treatment groups was evaluated by the one-way analysis of variance (ANOVA) using the Minitab software (version 17.0, Minitab Inc., State College, PA, USA). The significance levels are quoted at the 95% confidence level ($P \leq 0.05$).

2.4. DNA extraction and amplification

The microbial communities of the bioreactors were characterized as follows. Bacterial genomic DNA was extracted from the inoculum at the beginning and at the end of the batch experiments (day 14) from all bioreactors. Mixed 50-mL liquor samples were taken, centrifuged at 3000 g for 2 min, and the supernatant was discarded. Nucleic acids were extracted from 0.5 g of the centrifuged sludge samples by using a PowerSoil DNA Isolation Kit (MO Bio, Carlsbad, CA). DNA concentration and integrity were measured at 260 nm (NanoDrop 2000 Spectrophotometer, Thermo Scientific, The Netherlands). DNA amplification occurred through the polymerase chain reaction (PCR) for species of both domains, *Bacteria* and *Archaea*, with primers containing GC clamps for further analysis by DGGE. For the *Archaea* domain species, two primers, 0515R-GC (5'-CGC CCG GGG CGC GCC CCG GGC GGG GCG GGC GCA CGG GGG GAT CGT ATT ACC GCG GCT GCT GGC AC-3') and 0109F-T (5'-ACT GCT CAG TAA CAC GT-3'), were used. For the *Bacteria* domain species, we used primers 1401R (5'-CGG TGT GTA CAA GAC CC-3') and 0968F-GC (5'-CGC CCG GGG CGC GCC CCG GGC GGG GCG GGC GCA CGG GGG GAA CGC GAA GAA CCT TAC-3'). PCR mixtures (50 µL) contained 200 mM deoxynucleoside triphosphate, 1.5 mM MgCl₂, primers at a 0.2 mM concentration each, 1.25 U of GoTaqDNA polymerase (Promega, Madison, WI, USA), 1 or 2 µL of the DNA template, and Milli-Q water to complete the volume. The PCR colorless buffer was supplied with the enzyme. The fragments were amplified using the following program: *Bacteria* domain — 95 °C for 2 min, 31 cycles of 95 °C for 30 s, 58 °C for 45 s, 72 °C for 60 s, and 72 °C for 6 min; *Archaea* domain — 95 °C for 2 min, 31 cycles of 95 °C for 30 s,

52 °C for 40 s, 72 °C for 90 s, and 72 °C for 6 min. The sizes of PCR products were estimated with the DNA marker of 2000 base pairs Hyperladder II (Bioline, USA Inc.) in agarose gel electrophoresis (1.8%) after staining with SYBR Safe DNA gel (Invitrogen, Cergy Pontoise, France). All primers were synthesized commercially by IDT Integrated DNA Technologies (Iowa, USA). Bacterial amplicons were subsequently separated by denaturing gradient gel electrophoresis (DGGE) using a denaturant gradient ranging from 57% to 72%.

2.5. DGGE and analysis of the fingerprints

A Bio-Rad DCode™ Universal Mutation Detection System (Bio Rad Laboratories Inc., Hercules, CA, USA) was used for running 8% (w/v) polyacrylamide DGGE gels with a denaturing gradient ranging from 57% to 72%. Electrophoresis was conducted in the 1 × TAE (Tris/acetic acid/EDTA) buffer solution at 60 °C for 16 h and at 85 V for the PCR product with bacterial primers. For the archaeal PCR products, the conditions were slightly different: 60 °C, 18 h, and 65 V, respectively. Gels were stained with the SYBR Green I dye (Sigma-Aldrich, St. Louis, MO, USA) for 1 h and subsequently displayed in a UV transilluminator (Bio Rad Laboratories Inc., Hercules, CA, USA). DGGE profiles were aligned and analyzed with the Gel Compar II software (Applied Maths, Sint-Martens-Latem, Belgium) to obtain the matrix of relative band intensity values according to the band positions. DGGE dendrograms were constructed and the similarity coefficient was calculated using the Jaccard correlation [34].

3. Results and discussion

3.1. Glycerol fermentation by an open culture

Tests were performed to investigate the production of metabolites with different seed inocula and glycerol as the main source of carbon and energy. The use of mixed culture was chosen due its advantages according to Spirito and co-authors [18]. Table 1 shows concentrations of metabolites that were synthesized after 14 days of glycerol fermentation using FS, GS, and RL as inocula with 100 mM of ethanol as the electron donor to produce MCCA via the chain elongation metabolic pathway [19].

RL was the only inoculum able to produce *n*-caproic acid from glycerol as the sole source of carbon and energy (0.6 g L⁻¹). The microbial community present in RL is naturally able to produce *n*-caproic acid [35]. According to the later authors, organisms such as *Eubacterium pyruvativorans*, which is a non-saccharolytic amino acid-fermenting anaerobe from the rumen, are able to synthesize *n*-caproic acid as the main fermentation product, and they have metabolic properties analogous to those of *C. kluyveri*. *C. kluyveri* organism has been reported as

Table 2

Metabolites concentrations after 14 days of anaerobic fermentation of glycerol using granular sludge (GS) bioaugmented with *C. acetobutylicum* ATCC 824 and 100 or 200 mM of ethanol as electron donor.

Conditions	Metabolites concentrations (g.L ⁻¹)							Ethanol conversion (%)	Glycerol conversion (%)
	C2	C3	C4	C6	C8	1,3-PD			
+G + Et ₁₀₀ + C.a	ND	0.41 ^a	0.52 ^a	3.82 ^a	1.72	2.02 ^a	57	100.0	
+G + Et ₂₀₀ + C.a	0.21	0.50 ^a	2.31 ^b	3.84 ^a	ND	1.62 ^b	50.9	100.0	

Notes: +G: addition of glycerol (5 g/L); +Et₁₀₀: addition of ethanol (100 mM); +Et₂₀₀: addition of ethanol (200 mM); C.a: bioaugmentation with *C. acetobutylicum* ATCC 824 (10% v/v); C2, C3, C4, C6 and C8: acetic, propionic, *n*-butyric, *n*-caproic, and *n*-caprylic acids, respectively; 1,3-propanediol (1,3-PD); ND: not detected. Minimum detectable level (0.05 g L⁻¹) provide by the accuracy of the calibration curve. Different letters represent significant statistically difference ($p \leq 0.05$).

one of the few isolate species with the ability to produce *n*-caproic acid [28,37]. However, if one takes into account that the control flask produced 0.4 g L⁻¹ *n*-caproic acid without addition of glycerol or ethanol, it can be assumed that the net production of *n*-caproic acid from glycerol is very low (0.2 g L⁻¹).

Formation of *n*-caproic acid has been postulated as secondary fermentation in hydrogen production [28]. According to Ding and co-authors [28], during the process of anaerobic fermentation, when methanogens are strongly inhibited, hydrogenogenic acidogens convert carbohydrates to H₂, short-chain carboxylic acids (with the carbon number less than 5), and alcohols [28]. Saccharolytic Clostridia tend to facilitate alcohol production via solventogenesis in mildly acidic conditions, resulting in low production of hydrogen and *n*-caproic acid. Kenealy and collaborators [14], using co-cultures of *C. kluyveri* and cellulolytic rumen species, reported *n*-caproic acid accumulation of 4.6 g L⁻¹ from ethanol and cellulose. Steinbusch and co-authors [16] showed that mixed microbial communities in fed-batch reactors were able to produce *n*-caproic acid and *n*-caprylic acid at concentrations of 8.17 g L⁻¹ and 0.32 g L⁻¹, respectively, from acetic acid. Grootsholten and co-authors [37] reported even higher *n*-caproic acid and *n*-caprylic concentration of 11.1 g L⁻¹ and 0.9 g L⁻¹, respectively, in an elongation reaction in the presence of acetic acid and ethanol, using an upflow anaerobic filter.

It is well known that glycerol is a natural substrate for 1,3-PD production [38] and the latter was observed by us with all three inocula tested. In the reductive pathway, glycerol is first converted to 3-hydroxypropionaldehyde in a enzymatic reaction catalyzed by vitamin B₁₂ and then, the aldehyde is reduced to 1,3-PD [38]. The highest production of carboxylic acids, mainly *n*-caproic acid, was obtained with GS (1.6 g L⁻¹ of *n*-caproic acid), and only traces of *n*-caprylic acid were formed. Similar results were found in another study [19] that reported production of 2.8 g L⁻¹ of *n*-caproic acid during acidification of municipal solid waste by ethanol addition. The authors observed a lag phase of 2 days before *n*-caproic acid formation, while the ethanol concentration decreased.

Chloroform proved to be a very efficient inhibitor of methanogenic activity, because no methane was detected in the biogas produced. Ning and collaborators [31] demonstrated that a chemical treatment with 0.05% chloroform was able to selectively inhibit methanogens, because coenzyme M reductase was inhibited [39]. In all batch tests, the main components of the biogas were H₂ and CO₂. The methanogenic population was almost completely inactivated, and only an insignificant amount of CH₄ was detected (equivalent to 0.1–0.2% of the COD recovered), indicating that chemical treatment applied to sludge was successful.

3.2. Bioaugmentation with *C. acetobutylicum*

Since GS achieved the highest concentration of *n*-caproic acid among all three seed inocula tested, it was used for the bioaugmentation assays. In addition, the concentration of ethanol was increased to 200 mM in an attempt to enhance *n*-caproic acid production. *C. acetobutylicum* ATCC 824 was chosen due to its ability to grow on a variety

of carbohydrates, making fermentation of many agricultural, industrial, and waste products possible [40,41]. For example, during fermentation of several sugars (glucose, mannose, arabinose, and xylose) by solventogenic Clostridia, including *C. acetobutylicum* ATCC 824, the main products obtained were *n*-butanol, acetone, and ethanol [40]. During the exponential growth, *C. acetobutylicum* converts sugars to acetic acid and *n*-butyric acid along with molecular hydrogen to generate energy in addition to the glycolytic ATP [42]. At pH 6.0, only one growth phase occurs, and only acids are formed [43]. Indeed, in our previous work [44], we observed that at pH range of 5.5–6.5, the main products formed during glycerol fermentation were acetic and *n*-butyric acid.

In the oxidative pathway during glycerol fermentation by *Clostridium* species, such as *C. butyricum* [21] and *C. pasteurianum* [8], glycerol is converted to formic acid, ethanol, *n*-butyric acid, and acetic acid through pyruvate [45]. It has been shown that *n*-caproic acid can be synthesized from ethanol and acetic acid, or from ethanol and *n*-butyric [28]. According to Grootsholten and co-authors [37], formation of *n*-caproic acid from ethanol requires *n*-butyric acid that can be indirectly synthesized from acetic acid and ethanol. Thus, by adding *C. acetobutylicum* ATCC 824 to a mixed culture containing glycerol, we sought to enhance *n*-caproic acid production. Indeed, this strain is able to produce acetic, butyric acid, and ethanol, depending on the nutritional conditions [46]. This is because it contains *n*-butyric acid kinase with highly specific activity [47] that catalyzes reversible formation of *n*-butyric acid from butyryl phosphate with concomitant phosphorylation of ADP [48]. However, the mechanism involving CoA transferase in *n*-butyric acid formation differs from that in *C. kluyveri*. The enzymes phosphotransbutyrylase and *n*-butyric acid kinase are involved in the production of *n*-butyric acid from butyryl-CoA by *C. acetobutylicum* ATCC 824 [48,49].

Table 2 shows the results of the bioaugmentation experiment with *C. acetobutylicum* ATCC 824 when GS was used as inoculum, and 100–200 mM ethanol was added as electron donor. In the presence of 100 mM ethanol, higher concentration of *n*-caproic and *n*-caprylic acids were observed with bioaugmentation than without it. In this condition (100 mM ethanol), chain elongation proceeded and *n*-caprylic acid was obtained at a concentration of 1.7 g L⁻¹. Bioaugmentation is a complex phenomenon that involves different metabolic pathways in multiple species of microorganisms acting in synergism. For each biological process involving bioaugmentation, different metabolic pathways are engaged at various interactions. In this study, bioaugmentation enhanced production of *n*-caproic and *n*-caprylic acids. The higher concentration were probably due to better utilization of the substrate by mixed cultures. It is important to highlight that no *n*-caproic acid was detected in the inoculum culture medium, in which no substrate was added.

Microbial communities present in granular sludge have been previously demonstrated to produce acetic acid and *n*-butyric acid [50]. Therefore, it is possible that *C. acetobutylicum* ATCC 824 (present in the GS) promoted biosynthesis of *n*-caproic and caprylic acids by producing *n*-butyric acid. In our previous studies [44], we observed that *C. acetobutylicum* ATCC 824, when it was grown in pure culture with glycerol, produced *n*-butyric acid, however no production of *n*-caproic or *n*-

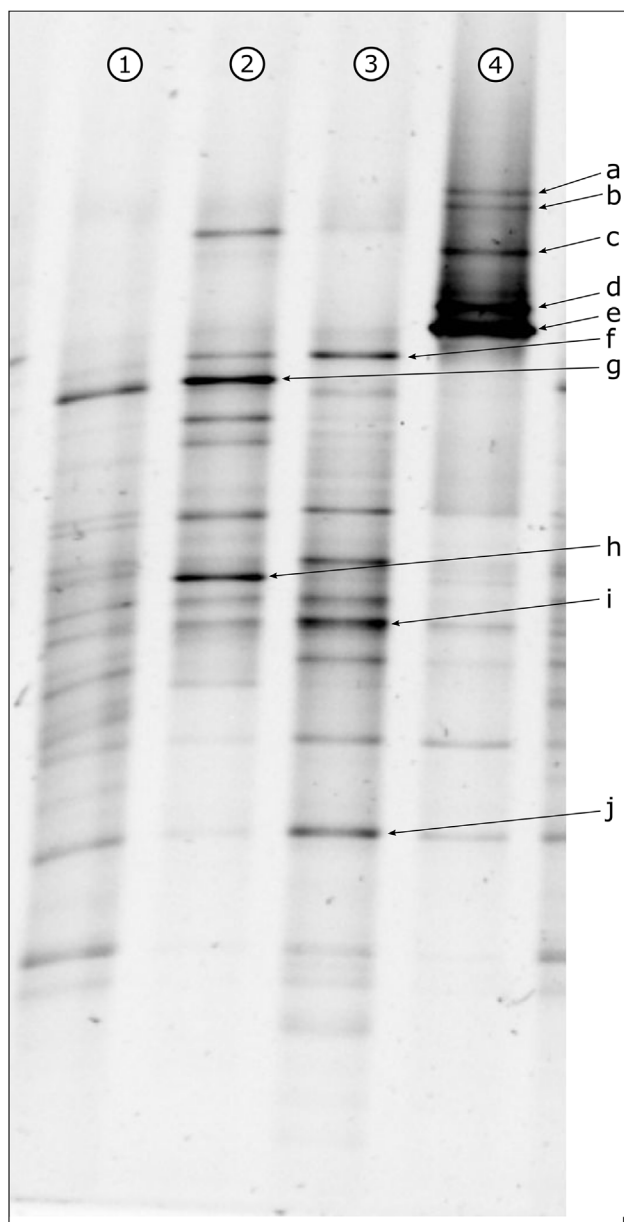


Fig. 1. DGGE profiles of sludge samples: (1) seed sludge sample (granular); (2) seed sludge plus glycerol (5 g L^{-1}); (3) seed sludge plus glycerol (5 g L^{-1}) plus 100 mM of ethanol; (4) seed sludge plus glycerol (5 g L^{-1}) plus 100 mM of ethanol plus *Clostridium acetobutylicum* ATCC 0824 ($10\% \text{ v/v}$).

caprylic acid was observed. Furthermore, it is also possible that other strains naturally present in GS have contributed to increased production of these carboxylic acids. As already demonstrated by Steinbusch et al. [16] and Agler et al. [17], species related to *C. kluyveri* dominated the microbial community during the formation of *n*-caproic acid and *n*-caprylic acid in fed-batch reactors.

When GS was amended with *C. acetobutylicum*, augmentation resulted in a beneficial enrichment of the community and, as a result, increased production of the carboxylic acids and 1,3-PD. However, other members of the bacterial community may also play important roles during fermentation, e.g., granulation enhancers, redox-maintainers, or hydrolyzers of complex materials [51]. Our results indicated that it is possible to improve production of carboxylic acids, such as *n*-caproic acid, by bioaugmentation during batch fermentation. Furthermore, it indicates that bioaugmentation can contribute to improved reactor performance in practical circumstances. Indeed, it has been

shown that bioaugmented pure culture of *Clostridium butyricum*, remained active during a continuous period of non-sterile conditions when hydrogen was produced from sugarcane juice in a non-sterile stirred tank reactor [52]. Similar findings were reported by Weimer et al. [36], who observed significantly higher production of *n*-caproic and *n*-caprylic acids in conditions when an open ruminal culture was augmented with *C. kluyveri*, and when cellulosic biomass (alfalfa stems) and ethanol were used as substrate and electron donor, respectively.

In our experiments, surprisingly, there was no production of *n*-caprylic acid, when the concentration of ethanol was increased to 200 mM , and accumulation of *n*-butyric acid and ethanol was observed (Table 2). There could be several reasons why chain elongation did not proceed in this condition: i) toxicity caused by the excess of metabolites from the primary glycerol fermentation [53,54]; ii) toxicity of *n*-caproic acid itself, because the concentration obtained (3.8 g L^{-1}) were much higher than the levels considered toxic ($800\text{--}870 \text{ mg L}^{-1}$) under long operating periods [38,56], especially at low pH [14]. According to Steinbusch et al. [16], carboxylic acids production is pH-dependent. These authors reported no *n*-caprylic acid production in reactors at pH 5.5. At pH 5.5, the toxic chemical species are the unionized *n*-caproic and *n*-caprylic acids, because pH 5.5 is close to their pK_a (4.88) [17]. In our setting, batch experiments were conducted for short periods (14 days) and at the end of those periods, pH remained at ~ 6.5 in the presence of 100 mM ethanol, allowing chain elongation to occur. In contrast, at the higher ethanol concentration (200 mM), pH dropped to ~ 4.5 and no *n*-caprylic acid was produced. In other studies, chain elongation did occur at a lower pH of 5.5, but the MCCAs were extracted from the fermentation broth to prevent product toxicity [17,56].

3.3. DGGE analysis

In this study, we used DGGE to determine the diversity of bacteria present in the bioaugmented sludge (GS) without further characterization of the individual species. This technique is based on the assumption that sequences will migrate to different positions in DGGE gels [55,57], and it has been used in several environments to investigate the microbial diversity in biological reactors [58–61]. Although simulations have demonstrated that 95% of single base sequence differences should be detected by this method [60], limitations have been observed, and some studies have reported difficulty in separating different 16S rDNA sequences by DGGE. For example, Jackson and Churchill [61] observed that two sequences that differed by 2 base pairs showed identical migration in DGGE gels and could not be separated in a mixed sample. However, here we used a denaturing gradient range of 57–72%, which was narrower than the range commonly used in other studies, e.g., 30–60% [58,62,63,64,65] or 40–60% [34]. The use of the smaller gradient enabled separation of similarly migrating sequences, therefore mitigating possible limitations of DGGE. Other studies also utilized a smaller gradient with environmental samples. For example, for evaluation of microbial diversity during hydrogen production by anaerobic sludge [31], and for functional studies of ammonia-oxidizing bacterial communities in sequential batch reactors [64].

Shannon Richness indexes (Rr) of the bacterial community were calculated based on the total number of bands by the percentage of the denaturing gradient needed to describe the total diversity [65]. Diversity has been defined as a function of two components: i) the total number of species present, known as richness or species abundance; and ii) the distribution of individuals among those species, known as species evenness or equitability [66]. Bacterial PCR-DGGE profiles with and without bioaugmentation is shown in Fig. 1. The results showed that the community composition of the GS shifted, and differences in the number and pattern between communities were observed. At least 20 detectable DGGE bands were observed (Lane 1) and showed a medium richness (Rr = 16). When glycerol (Lane 2) or ethanol (Lane 3) was

added, intensity of some bands became higher (e.g., for bands *f*, *g*, *h*, *i*, and *j*). However, bacterial diversity remained almost the same compared to the seed sludge (Lane 1). When the sludge was amended with *C. acetobutylicum* (Lane 5), a new dominant population appeared, whereas bands *a*, *b*, *c*, *d*, and *e*, as well as richness parameter, became smaller ($R_r < 10$).

According to Marzorati and co-authors [65], functional organization (Fo) can be defined as the ability of the community to organize into an adequate distribution of dominant microorganisms and resilient ones. It is the result of the activity of those microorganisms that are most fitting to the ongoing environmental–microbiological interactions and that become dominant within the structure of the microbial community. Following the method described by Marzorati and co-authors, Fo of the bacterial communities were based on Pareto-Lorenz (PL) evenness curves. For each DGGE lane, the respective bands are ranked from high to low, based on their intensities: 25% PL curves represent a low functional organization, while 80% PL curves indicate a specialized community and highly organized.

The results of our experiments indicate that the communities present in all treatments achieved a good Fo and stability in terms of the species composition. Furthermore, different treatments applied to the experimental phases of the bioreactors exerted a selective pressure on the microbial community. In this scenario, the community can potentially adapt to changing environmental conditions and preserve its functionality [65]. In the bioaugmented sludge, there were at least six detectable DGGE bands (Fig. 1, Lane 4). DGGE community fingerprinting showed that bands *a*, *b*, *c*, *d*, and *e* (Lane 4) have become dominant, and this circumstance might be related to the improvement of carboxylic acids production (Table 2). These results suggest that the bacterial community strengthened with bioaugmentation and became predominantly composed of microorganisms resistant to adverse environment, such as acidic conditions, observed at the end of the experiments (pH 4.0). Similar studies were done by others authors to a better understanding of the metabolic production by microbial community knowledge. Kim et al. [67] found that *C. acetobutylicum* was the dominant species during H₂ fermentation of food waste in a specific pH condition (pH range 1.0–3.0). Reddy et al. [68], when studying a bioprocess for conversion of ethanol and SCCA into MCCA using enriched mixed culture with *C. kluuyveri* observed predominantly *Clostridia*, *Sphingobacteriales*, *Desulfobacteraceae* and *Bacillus* groups in the bioaugmented mixed culture. Leng and co-authors [69] reported thermodynamic and physiological insights for co-production of 1,3-PD and *n*-caproic acid from glycerol and acetic acid. According to the DGGE analysis the co-production system is a resulting of co-existence of *Clostridium butyricum*, *Escherichia coli*, *Clostridium kluuyveri* and some other butyrate production bacteria.

4. Conclusions

The main novelty of this work was the use of the strain *C. acetobutylicum* ATCC 824 to increase the MCCA, mainly *n*-caproic acid, production through bioaugmentation. We revealed that a combination of metabolic pathways of all members of the microbial community can improve the efficiency of the anaerobic fermentation. Our results indicated that the production rates of carboxylic acids and alcohols were higher in the presence of bioaugmentation than in its absence. To become part of a successful bioaugmentation supplement, the added organisms need to be able to grow, remain metabolically active, and show some dominance over the microbial community already resident in the environment. However, the exact mechanism of the bioaugmentation process is complex and not completely elucidated. Addition of active microbial cells directly to the pre-existing bacterial community resulted in an enhancement of carboxylic acids production during glycerol fermentation via the chain elongation process.

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